

RB350S

(双线双出30-60pcs/min)

High Speed Intelligent Roof Forming Machine

高速智能天地盖成型机

MAIN TECHNICAL PARAMETERS 主要技术参数

Model	机型	RB350S	*Note:
Carton Size	纸盒尺寸	Min.40*60 Max.270*350	1.The size of the whole machine does not include the stool assembly line, the product size affects the speed;
Top paper size	面纸尺寸	Min.70*110 Max.460*600	2. The size of the box is limited by the facial tissue;
Carton height	纸盒高度	12-120mm	3. Small boxes/drawer boxes need to be replaced with special accessories;
Inner Fold Size	内折尺寸	10*100mm	4. Raw materials, glue control, and operator proficiency affect production speed;
Folded ear size	折耳尺寸	10*100mm	5. Products are constantly updated, and the above data are for reference only;
Paper thickness	面纸厚度	100-300g/m ²	*注:
Board thickness	纸板厚度	0.8-3mm	1.整机尺寸不包括凳子流水线, 产品尺寸影响速度;
Stacking height	面纸堆高	550mm	2.盒子大小受面纸约束;
Board stack height	纸板堆高	1380mm	3.小盒子/抽屉盒需要更换专用配件;
Production speed	生产速度	30-66pcs/min	4.原材料, 胶水控制, 操作者熟练度影响生产速度;
Motor power	电机功率	30kw	5.产品不断更新, 以上数据仅供参考;
Electric heating power	电热功率	10kw	
Air source requirement	气源要求	50L/min 0.6Mpa	
Weight of the whole machine	整机重量	8000kg	
Whole machine size	整机尺寸	L6800*W6200*H3260mm	



COMBINED CRAFT FLOW LINE 工艺流程

